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Http://www.hsextruder.com
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华南服务点 South-China Service Centers:

广东东莞售后服务部 After-sales Service Center in Dongguan, Guangdong
广东顺德售后服务部 After-sales Service Center in Shunde, Guangdong
广东深圳售后服务部 After-sales Service Center in Shenzhen, Guangdong

华东服务点 East-China Service Centers:

浙江慈溪售后服务部 After-sales Service Center in Cixi, Zhejiang
浙江柳市售后服务部 After-sales Service Center in Liushi, Zhejiang
浙江永康售后服务部 After-sales Service Center in Yongkang, Zhejiang

华北服务点 North-China Service Centers:

河北文安售后服务部 After-sales Service Center in Wen' an, Hebei
山东青岛售后服务部 After-sales Service Center in Qingdao, Shandong

南京凯荣机电科技有限公司

Nanjing Kairong Machinery Technology Co.,Ltd.

南京海思挤出设备有限公司

Nanjing Haisi Extrusion Equipment Co.,Ltd.



南京凯荣机电科技有限公司

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Nanjing Haisi Extrusion Equipment Co.,Ltd.



专业 宁为价争 莫为质忧 质为立 诚为源



我们坚信

信赖源于品质，
专业承载未来！

We firmly believe that trust bases on quality,
profession promises the future.



南京凯荣
NANJING KAIRONG
南京海思
NANJING HAI SI

Nanjing Kairong Machinery Technology Co.,Ltd.
Nanjing Haisi Extrusion Equipment Co.,Ltd.



总经理：丁凯

南京凯荣机电科技有限公司是南京海思挤出设备有限公司的全资子公司，南京凯荣专营于对外贸易，南京海思专职于设备制造、维护与工艺开发。

南京海思挤出设备有限公司是由一批多年来在挤出机行业研发、生产、销售、服务的团队组建的高新技术公司。目前主要致力于高效单、双螺杆混炼挤出机为主的成套设备制造及相关工艺，直至交钥匙工程。根据物料体系和工艺过程，实现配混装备结构设计优化，融机电，工艺一体化，是我们多年经验积累与综合技术的集中表现。

南京海思挤出设备有限公司的产品系列涵盖同向双螺杆配混机组、密炼混合、单螺杆挤出机组及配套辅助设备等等。

今天，随着科技的巨大发展，塑料和橡胶工业对于我们的生活越来越重要，保障我们的生活，提高我们的生活质量和改善环境。几乎每天，通过研究、发展和改进，改良材料的应用范围变得更广阔，提供了越来越多革新的终端产品。在此背景下，塑料和橡胶工业需要具有丰富经验和进步的伙伴，海思正是这样一个提供高品质设备的伙伴。

相信自己，选择海思是您明智的决择；相信我们，优质服务是永远的承诺！

Nanjing Kairong Machinery Technology Co., Ltd. is a branch of Nanjing Haisi Extrusion Equipment Co., Ltd. Kairong concentrate on foreign trade, while Haisi focus on equipment manufacturing, maintenance and tech. process development.

Nanjing Haisi Extrusion Equipment Co., Ltd is a high-tech manufacturing and trading company in China. "Family" is our benchmark. We work efficiently and help each other whenever anyone is in need due to the same target, that is, to make best quality of extruders in China.

Our company is a professional manufacturer of granulating extruders for coloring/dyeing, filling masterbatch production, as well as plastic modification and compounding, plastic recycling. Innovative machines are built as per the concept of durability, high efficiency and economical power consumption. And we also have substantial experience in R&D, technique and after sales service. And for some materials, we supply turn-key project.

Company is in strict accordance with CE and ISO9001 quality certification system for production management. There are over 200 models of extruders and spare parts. Factory has CNC center, grinding machines, cutter, puncher, etc to meet customers' requirements on extruders and spare parts.

Our annual production capacity is 240 sets of plastic extruder in domestic countries and abroad! OEM service offered in granulating plastic extruder industry in consistence with specific requirement from both national and international customers.

Our machines are widely used in China mainland, and have been exported to 30 countries and places over the world. Surely you will also get professional machines and characteristic services here. Let's create more together!

产品范围

TSE 系列同向双螺杆挤出造粒机组

TSH 系列同向双螺杆挤出造粒机组

SP 系列双阶混炼挤出造粒机组

TSC 系列异向造粒机组

各具特色的造粒系统



Products

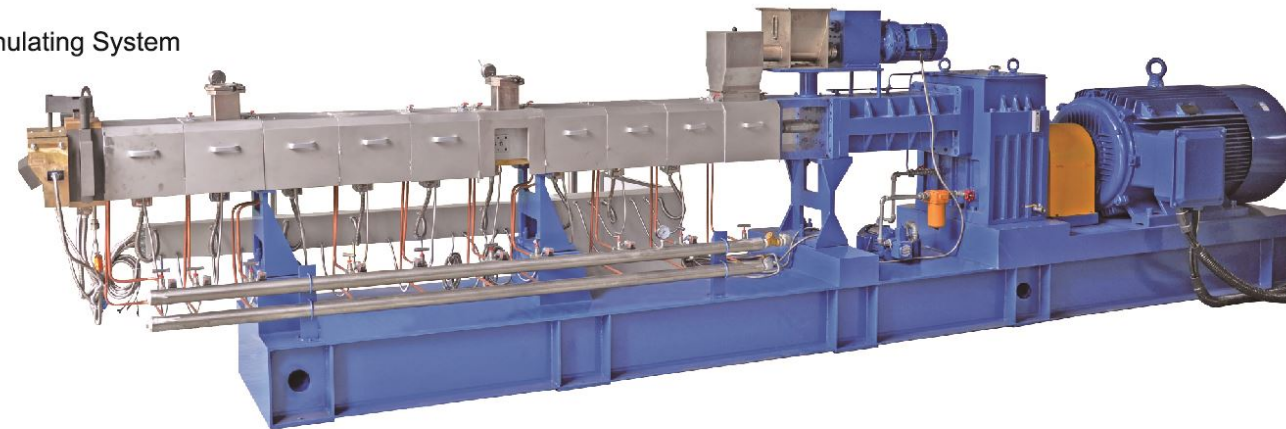
TSE Series Co-rotating Twin Screw Extruders

TSH Series Co-rotating Twin Screw Extruders

SP Series Two-Stage Compounding Extruders

TSC Series Counter-rotating Twin Screw Extruders

Various Granulating System

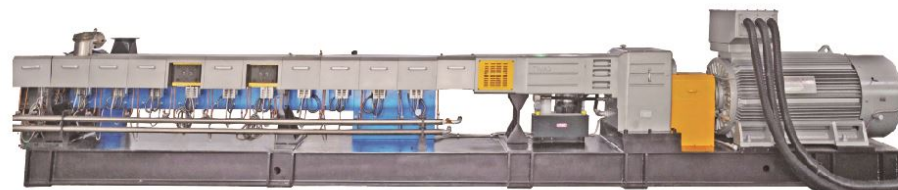


TSE-75D

- 欧式矩形筒体，优化布置逆流冷却通道，让D形区域温差更小。
- 创新设计的加热器紧固方式，确保高效传热和加热器高寿命。
- 根据物料及特定要求，筒体材质可采用标准氮化钢、耐腐蚀或耐磨性等特殊材质与处理方法。
- Euro - style rectangle barrel, reflux refrigeration channel is optimized and disposed, which makes temperature difference in D areas smaller.
- Innovated design of heater tightened style insures high efficiency of heat transfer and high longevity of heater.
- According to the material and special technics demands, the material of cylinder can use high quality nitrided steel, corrosion proof or antifriction with corresponding process.

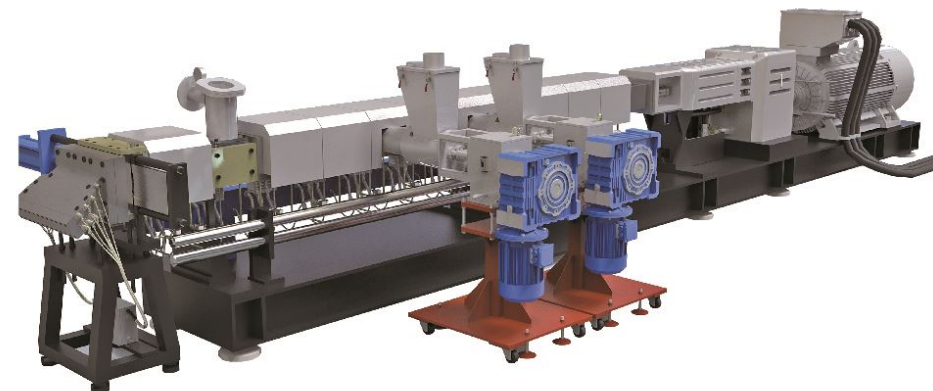
- 切粒方式多元化：如水冷拉条切粒、风冷模面切粒、水环模面切粒、偏心水雾切粒、水下模面切粒等。
- Various modes of pelletizing, such as water - cooling strand, air - cooling pelletizing, water - ring pelletizing, under water pelletizing, etc.

- 螺杆元件采用精确的设计，通过精密加工，灵活的组合和互换性，实现完成各种传输与混炼、建压、挤出及自清洁过程，材料采用优质38 CrMoALA或W6Mo5Cr4V2材质，经特殊热处理，具有高耐腐蚀性和耐磨性。
- The screw elements and kneading blocks are designed, by precise processed, agile combination, with interchangeability. Which can fulfill efficient self - cleaning, transmission, compounding, pressure-forming, etc. The screw is made of high tool steel 38 CrMoALA or W6Mo5Cr4V2 by special heat-treatment, which is possessed with high corrosion-resistant and high functions.



TSH-95D

- 采用积木式原理，机组的长径比，机筒及螺杆的组合形式，喂料方式，换网及切粒方式，电仪自控模式均可根据工艺流程的要求进行组合，实现了广泛性、通用性、专用性的统一。



TSH-95D

- The machines are designed by using the "toy bricks" principle, the screw configuration, barrel setup, L/D or mode of feeding and venting, screen changing, way of granulating, and the control mode can be optimally adjusted according to different materials properties and requirements in consideration of the versatility in each general applications.

喂料形式多元化：单螺杆、双螺杆、侧向喂料、液体加注系统等，以适应粉料、粒料、块料以及液体料的不同喂料。

Metering feeders are equipped with single screw, twin screw, hollow screw, forced-feeding, side-feeding, system etc. to meet different requirements of feeding, such as powder, pellet, lump and liquid material.

NANJING HAI SI

- 新型齿轮传动系统：
- 新型平行三轴传动方案，减速与扭矩分配一体式，关键轴承进口。
 - 计算机设计优化齿轮参数，强化设计安全余量。
 - 传动部件选材讲究，超高强度合金渗碳钢，磨齿工艺，齿面强化处理，确保高扭矩、高精度、低噪音。
 - 齿轮浸油润滑与喷淋润滑相结合的润滑方式。

- New-style gear transmission system:
- New-style project of parallel three-axes driving makes the convey axis, convey
 - chain, decelerate and torque get together, which keep it compact, and the key bearings are imported.
 - The computer designs to optimize gear parameters and strengthen safe overmeasure.
 - The selected material of drive components is dainty. Including super intention alloy cementiteing steel, cementiting and grinding
 - technics, strengthening of tooth face. So they can ensure high torque, high precision and low noise.
 - Soakage and spraying lubriation integrate smoothly.

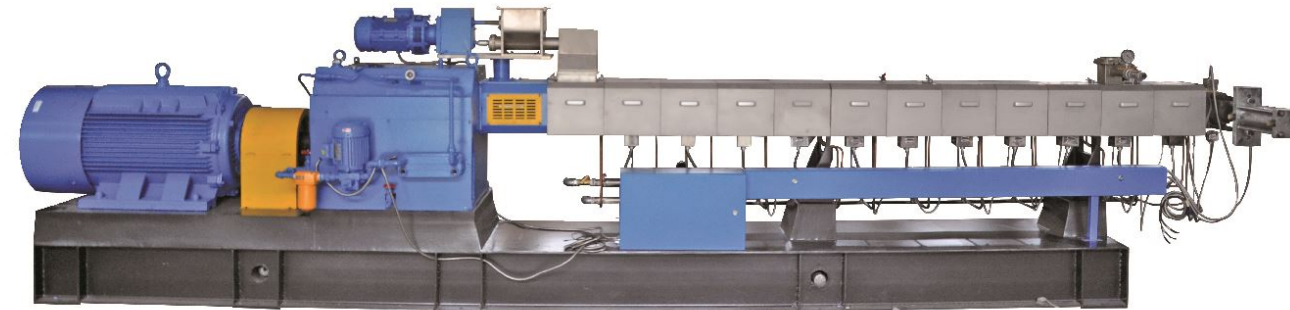


侧向喂料系统
Side-feeder system

TSE-30A 实验室样机
TSE-30A Laboratory Extruder



TSE-40B 色母专用机
TSE-40B Color Masterbatch Making Extruder



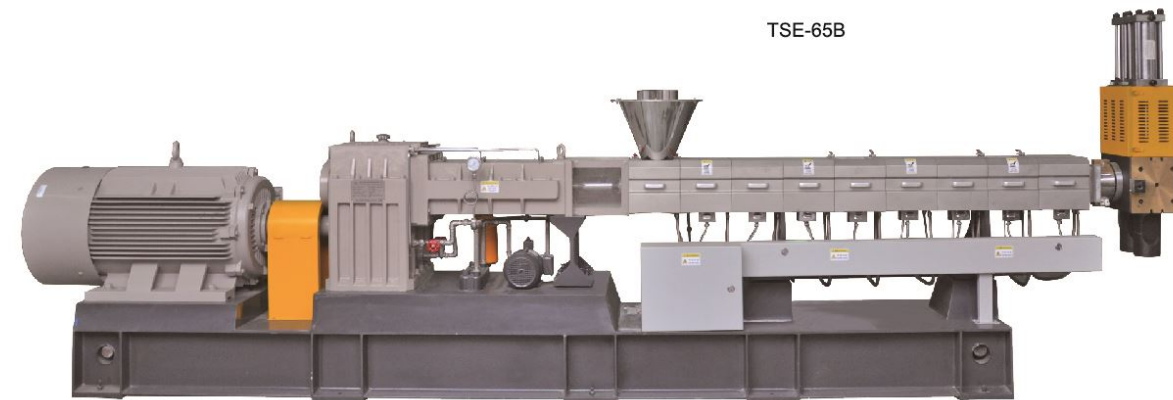
TSE-65B



TSE-25

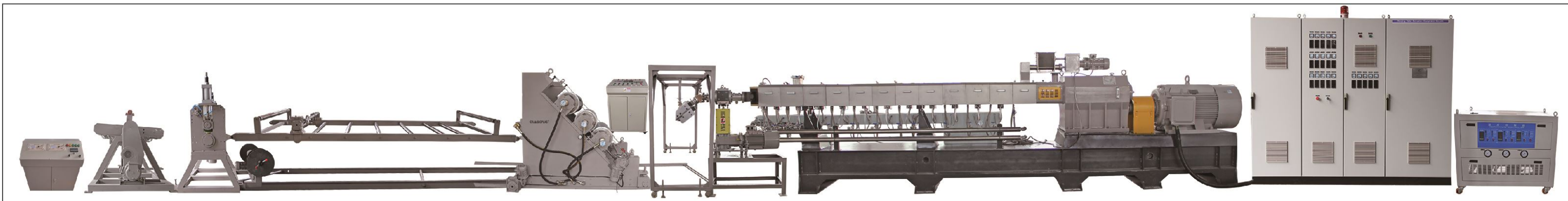


TSE-20

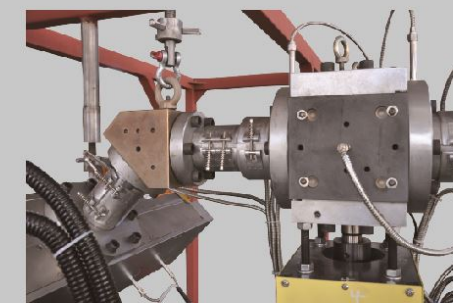
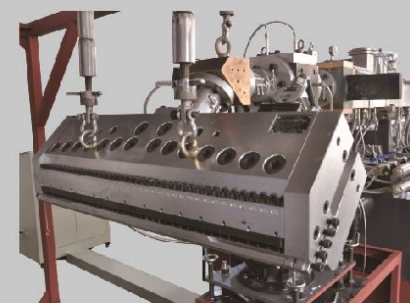
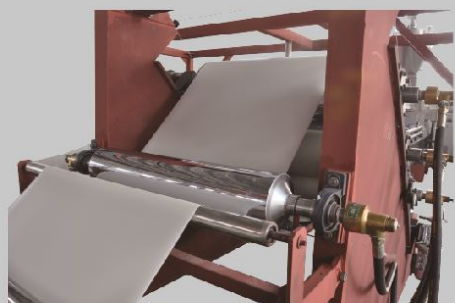


TSE-65D

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一步法片材机组
One-step sheeting extrusion with melt pump



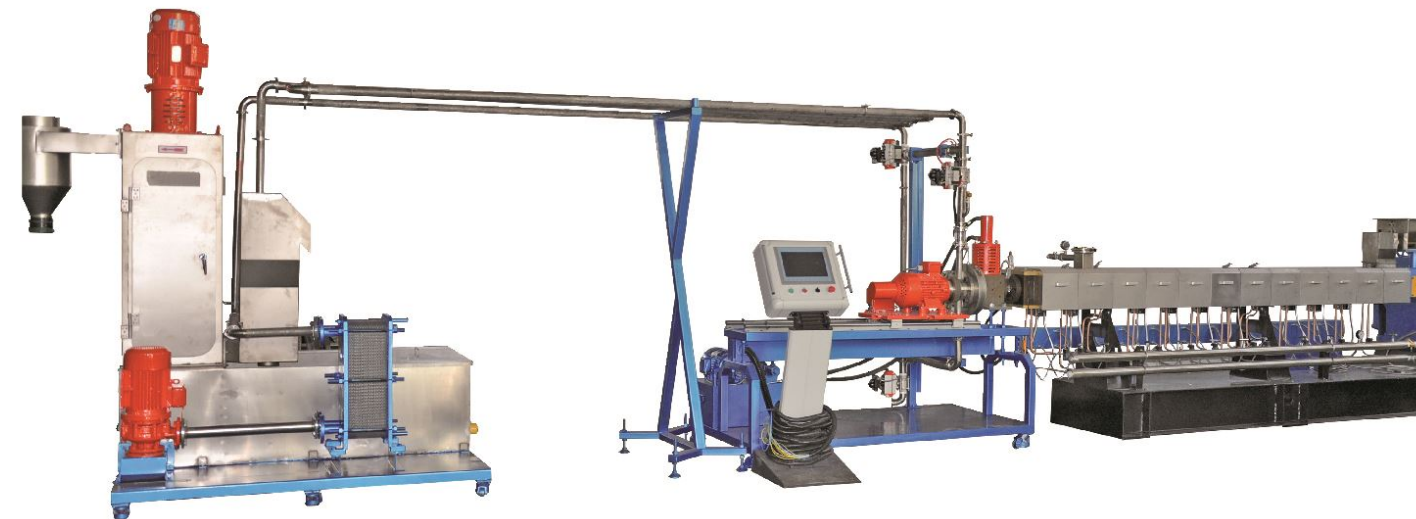
NANJING HAISI



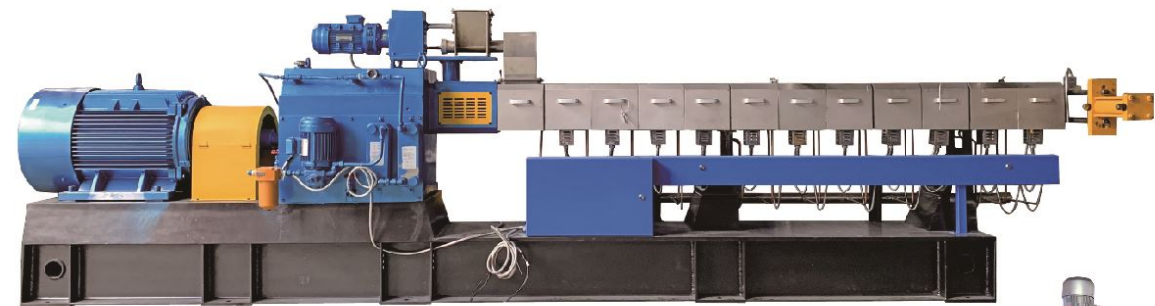
水下造粒平台组
Loss-in-weight platform



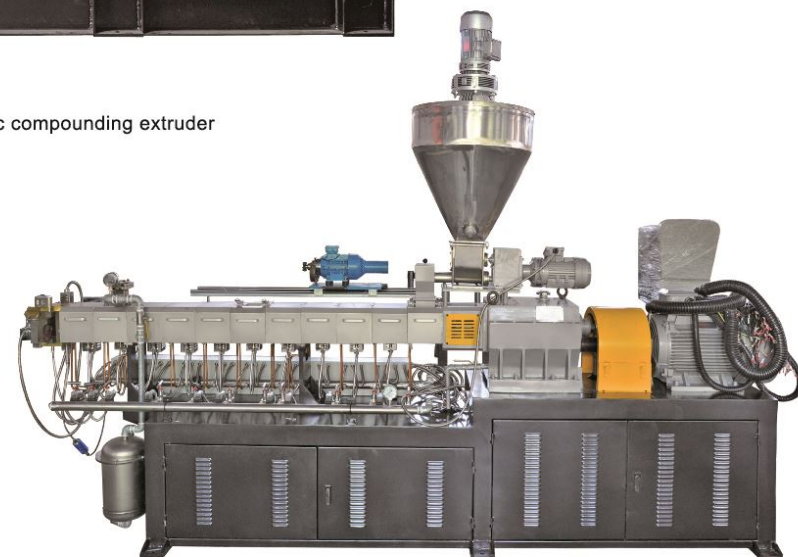
混料平台
Mixing platform



水下造粒生产线
Underwater pelletizing line



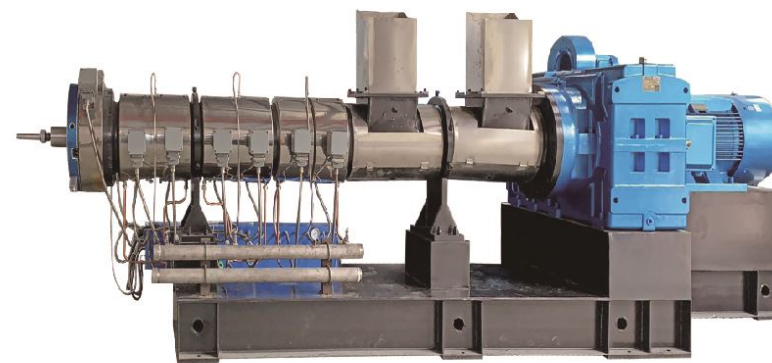
TSE-50B 工程料专用机
TSE-50B Engineering plastic compounding extruder



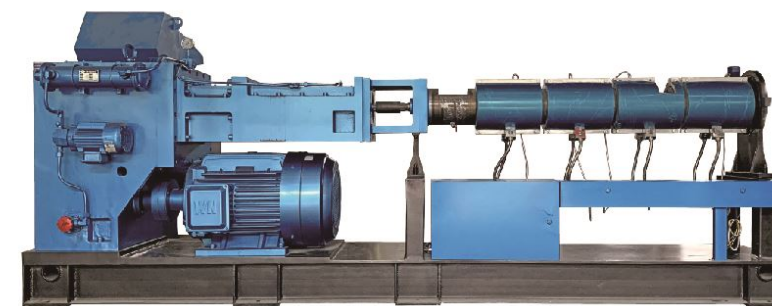
TSE-35B 实验室挤出机
TSE-35B Lab Extruder



TSE-65D 生产线
TSE-65D Production Line



SJ-300 机组
SJ-300 Single Screw Extruder



TSC-80 双螺杆挤出机
TSC-80 Counter Ro-tating Twin Screw Extruder



PET 回收生产线
Recycling Line



PET 自动切生产辅机
PET Automatic Strand Pelletizer

NANJING HAIISI

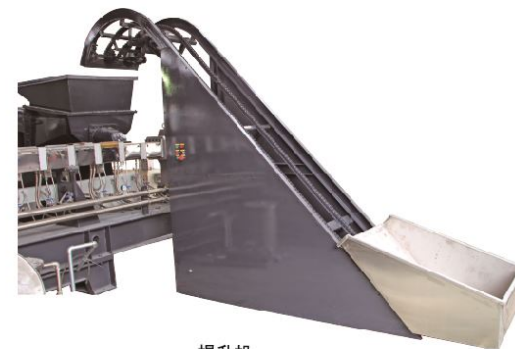
NANJING HAIISI

典型作业:

TSE 密炼机通常和上料机, 锥双喂料机和平行双螺杆挤出造粒机配套使用, 广泛应用于高填充母粒, 炭黑母粒, 等。该工艺流程的特点在于: 增加填充量, 提高产量和混炼效果, 且无粉尘飞扬的现象。

Typical Works:

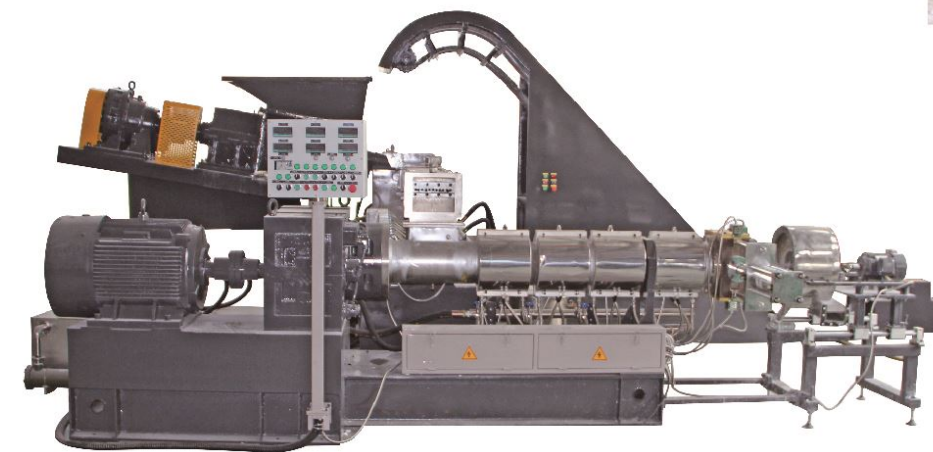
Kneader, also called banbury mixer, usually is used with Bucket conveyor, Conical twin screw force feeder and Twin screw extruder pelletizing line for masterbatch and compounds. It has been widely used for high filler masterbatch, carbon black masterbatch, etc. with the advantages of increasing filler ratio and output, improving good effect of dispersion and no dust.



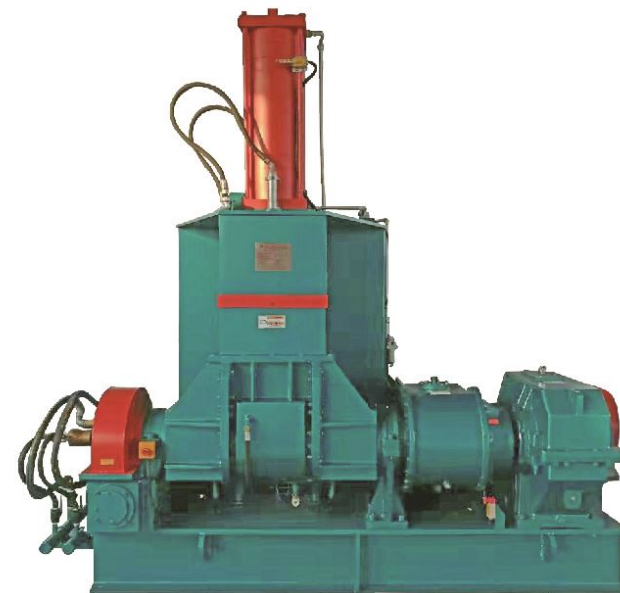
提升机
Bucket Conveyor



锥双喂料机
Conical Twin screw force Feeder



SP-75/180 高填充密炼造粒机组
SP-75/180 high filler masterbatch pelletizing line



密炼机
Kneading Machine



密炼机试验机
Lab Kneading Machine

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干燥匀化仓
Drying Homogenizing Silo



2吨机头
Hydraulic Screen Charger



罗茨风机
Roots Blower



罗茨风机
Roots Blower



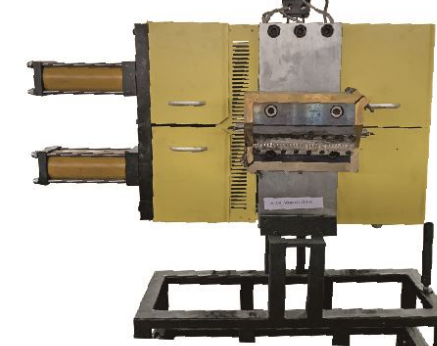
螺旋上料机
Upward Screw-conveyer



离心脱水机
Centrifugal Dewaterer



真空自动上料机
Automatic Vacuum Loading Machine



双工位换网机头
Hydraulic Screen Charger

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悬臂式切粒机
Cantilever Pelletizer



龙门式切粒机
Gantry Pelletizer



切粒机
Pelletizer



水槽
Water Trough



热切机头
Hot face Cutting



振动筛
vibrating sieve



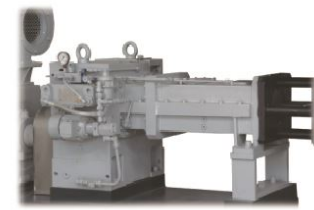
风冷振动筛
Vibrating Screen With Cooling



TSE-B 型齿轮箱
TSE-B Type Gearbox



TSE-D 型齿轮箱
TSE-D Type Gearbox



TSH-D型进口传动箱
TSH-Type-D Imported Gearbox



二铰链快开热切
Two hinge quick open die



混色机
Vertical mixer



立式混料机
Vertical Mixer



卧式混料机
Horizontal Mixer



高低混盖子带加热
Heating-cooling mixer



高速混合机
High speed mixer



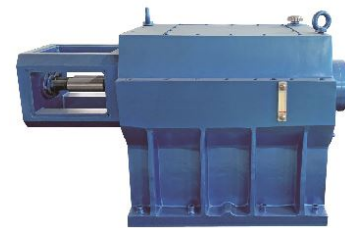
齿轮箱
Gear box



进口箱
Imported Gear box



进口齿轮箱
Imported Gear box



B型齿轮箱
B-Gear Box



破碎机
Crusher



破碎机
Crusher



破碎机
Crusher



破碎机
Crusher



均化仓
Homogenizing silo

- 框架结构控制柜;
- 进口品牌控制元件;
- 进口温控系统;
- 进口驱动系统;
- 联锁、联控、多路保护。

- Frame structure control cabinet,
- Imported electrical elements,
- Imported temperature control system,
- Imported driving system,
- Interlock and multi-protection.



- 采用进口PLC (OMRON或SIEMENS)控制过程的优化控制, 功能强大、性能稳定、精度更高。
- 可实现整机的联锁保护, 故障的预警、提示等。
- 触摸屏操作界面直观醒目, 简单易用。

- Adopting imported PLC (OMRON or SIEMENS) to achieve optimized process control. Stronger function, steady performance and much higher accuracy.
- It can be also accomplished full-set link-lock protection, trouble safeguard, fault alarm cluing and so on.
- Operation interface on touching screen is visual and marked, which is brief and easy to use.



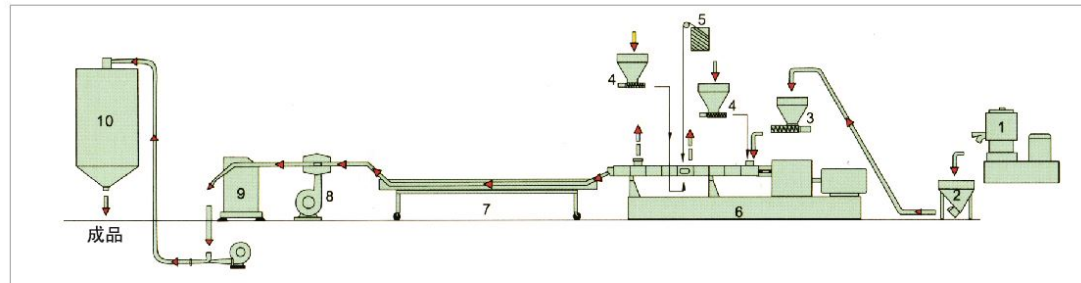
南京海思
NANJING HAISI

Technical data of TSE、TSH twin-screw sxtruder

设备型号 Mode	螺杆直径 D (mm)	螺杆长径比 L/D	螺杆转速 N (r/min)	主电机功率 P (kw)	螺杆扭矩 T (N.m)	扭矩等级 T/N³	典型作业生产能力 Q (kg/h)
TSE-20	22	32-44	600	5.5-7.5	43	7.5	0.5-10
TSE-30B	31	32-48	600	11-15	119	6.7	5-40
TSE-35B	35.6	32-52	600	22	119	4.4	30-70
TSE-35D	35.6	32-52	600	30-37	302	7.2	40-90
TSE-40B	41	32-64	600	22-30	276	6.5	100-120
TSE-50B	50.5	32-52	500-600	55-90	596	8	180-270
TSE-52D	51.5	32-60	600	90-110	1860	8.9	270-500
TSE-65B	62.4	32-64	500-600	75-110	1719	7.5	250-350
TSE-65D	62.4	32-64	600	110-160	2101	7.2	300-500
TSE-75B	71	32-64	600	110-160	2101	5.4	350-550
TSE-75D	71	32-64	600	160-250	3997	9.2	400-800
TSE-95B	93	32-64	500	250	2387	5.3	600-1000
TSE-95D	93	32-64	600	315	3507	7.9	800-1500

* TSH-D系列为进口齿轮箱, 扭矩等级均在9.2T/N³~11T/N³范围内, 生产周期16周。

填充、共混、增强等拉条冷切粒机组 Strand Extruders for Filling, Compounding and Reinforcing



- 1.高混机 2.上料机 3.主喂料机 4.侧向辅助喂料机 5.长玻纤 6.双螺杆主机 7.水槽 8.吹干机 9.切粒机 10.成品料仓
1. High Speed Mixer 2. Loader 3. Main Feeder 4. Side Feeder 5. Long Glass Fiber 6. Twin Screw Extruder 7. Water Tank 8. Air knife 9. Pelletizer 10. Silo

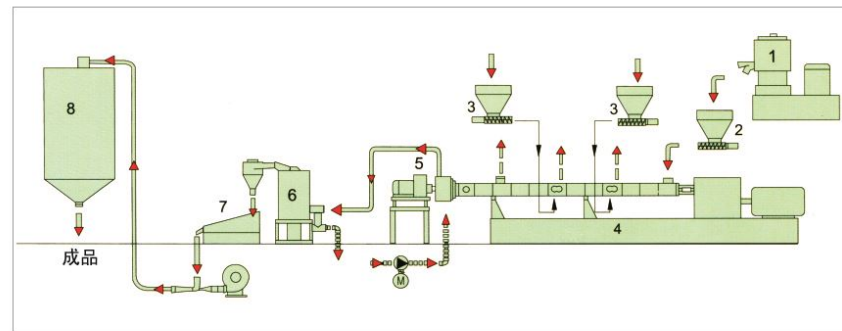
适用于:

- 增强改性: 如PP、PA、PBT、ABS、AS、PC、POM、PPS、PET等加玻纤、碳纤;
共混合金: PC+ABS、PA+ABS、CPE+ABS、PP+EPDM、PA+EPDM、PP+SBS等;
填充改性: PE、PP、EVA等+碳酸钙、滑石粉、钛白粉、炭黑等;
电缆料: LDPE、HDPE、LLDPE、MDPE护套料、绝缘料; 辐射交联料、光缆被覆料、热收缩管料;
专用料: PPR管材料、PE交联管材料、香烟滤芯材料、醋酸纤维等;
浓色母粒: PE、ABS、PS、EVA、PET、PP等+颜料、助剂等;
阻燃母粒: PP、PA、ABS、EVA、PBT等+阻燃剂、助剂等;
专用母粒: 双防母粒、抗静电母粒、抗菌母粒、高保温母粒、降温母粒等;
可降解母粒: PP、PE、PS等+淀粉、助剂等。

Applications:

- Fiber Reinforcement: glass fiber, carbon fiber reinforced PP, PA, PBT, ABS, AS, PC, POM, PPS, PET, etc.
Polymer Blending: blending of PC/ABS, PA/ABS, CPE/ABS, PP/EPDM, PA/EPDM, PP/SBS, etc.
Incorporation of Fillers: CaCO₃, Talc, TiO₂, carbon black filled PE, PP, or EVA etc.
Cable Compounds: cable sheath, cable insulation compounds of LDPE, HDPE, LLDPE, MDPE; radiation-crosslinkable compounds, optical fiber protection compounds, heat-shrinkable polymer compounds.
Special Compounds: PPR pipe compounds, PE compounds for crosslinked pipes, tobacco filter compounds, etc. High Concentration Color Masterbatches: PP, PA, ABS, EVA, PBT, etc. with high concentration of pigments and other processing aids.
Masterbatches with Flame-Retardants: PE, ABS, PS, EVA, PET, PP etc. with flame retardants and other additives
Special Functional Masterbatches: Masterbatches with anti-static, anti-bacteria, or other special functional fillers
Masterbatches for Degradable Polymers: PP, PE, PS, etc. blended with high concentration of starch and other processing aids.

填充、共混、改性水环热切粒机组 Water Ring Extruders for Filling, Compounding, Modifying



- 1.高混机 2.主喂料机 3.侧向辅助喂料机 4.双螺杆主机
5.水环热切机 6.离心脱水机 7.振动筛 8.成品料仓
1, High Speed Mixer; 2, Main Feeder; 3, Side Feeder; 4, Twin Screw Extruder;
5, Water Ring Pelletizer; 6, Centrifugal Dewaterer; 7, Vibrating Screen; 8, Silo;

- 适用于: PE、EVA等+碳酸钙、滑石粉、钛白粉、炭黑等填充改性;
LDPE、HDPE、LLDPE、MDPE护套料、绝缘料; 辐射交联料、
光缆被覆料、热收缩管料等电缆料;
PPR管材料、PE交联管材料; TPR、TPU等热塑性弹性体、
EVA及热熔胶等;
PE、ABS、PS、EVA等色母粒; ABS、EVA等阻燃母粒; PE、
PP、PS等填充降解母粒。

Applications:

- PE, EVA etc. filled with CaCO₃, talc, TiO₂, carbon black etc.
Cable sheath, cable insulation compounds of LDPE, HDPE, LLDPE, or MDPE;
Radiation-crosslinkable, heat-shrinkable cable compounds;
PPR pipe compounds, PE compounds for crosslinked pipes;
TPR, TPU thermoplastic elastomers; EVA and hot-melt adhesives;
Color concentrations of PE, ABS, PS, EVA, etc;
Flame retardant masterbatches of ABS, PS, EVA, etc;
Masterbatches with PE, PP, PS, etc carriers for degradation applications.

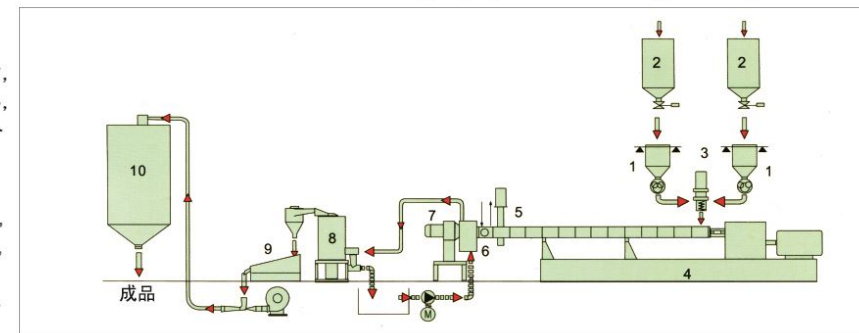
双螺杆聚合反应造粒机组 Reaction Extruders

- 1.失重喂料机 2.补给料仓 3.预混器 4.主机 5.真空排气站 6.换网器
7.水下切粒机 8.离心脱水机 9.振动筛 10.成品料仓
1, Loss Weight Feeder; 2, Supplying Silo; 3, Mixer; 4, Main Extruder;
5, Vacuum Station; 6, Screen Exchanger; 7, Underwater Pelletizer;
8, Centrifugal Dewaterer; 9, Vibrating Screen; 10, Silo.

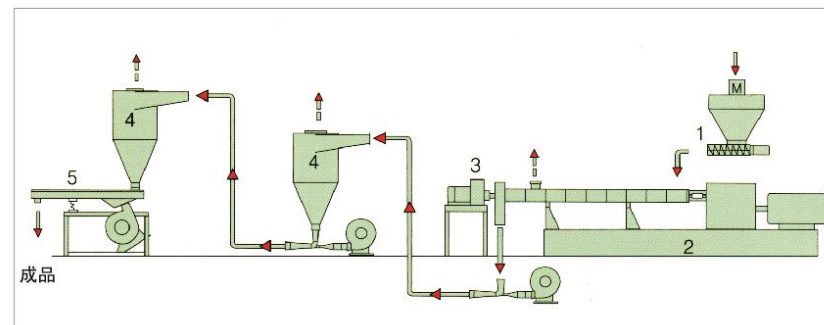
适用于: 强烈的传热传质能力, 狭窄的停时分布, 极高的换热与扩散比表面, 连续化作业方式, 对高粘、高温的条件苛刻的反应体系具有得天独厚之优势, PUR, PA, POM, PEI (聚醚酰亚胺)、PC、PMMA、PBT、PPS等连续聚合反应挤出以及动态硫化、交联、接枝、扩链等反应挤出。

Applications:

- Intensive heat and mass transfer ability, narrow residence time distribution, large surface to volume ratio, continuous operation, ideal for high viscosity, high temperature reaction systems. Continuous polymerization or reactive extrusion like dynamic vulcanization, crosslinking, grafting, and chain extension of PUR, PA, POM, PEI, PC, PMMA, PBT, PPS, etc.



风冷热切造粒机组 Air-Cooling Extruders



1. 计量喂料机 2. 主机 3. 切粒机 4. 旋风分离器 5. 风冷振动筛
1, Metering Feeder; 2, Extruder; 3, Pelletizer; 4, Cyclone; 5, Vibrating Screen;

适用于:
增强改性: PE、EVA等+碳酸钙、滑石粉、钛白粉、炭黑。
可降解母粒: PE、PS等+淀粉、助剂等。
阻燃母粒: PE、EVA等+三氧化二锑、氢氧化镁、氢氧化铝等。

Applications:
Enforcing modification: PE, EVA etc. +CaCO₃, Talc, TiO₂, Carbon black.
Degradable master batch: PE, PS etc. +starch, additive etc.
Anti-flame master batch: PE, EVA etc. +Sb₂O₃, Mg (OH)₂, Al₂(OH)₃ etc.

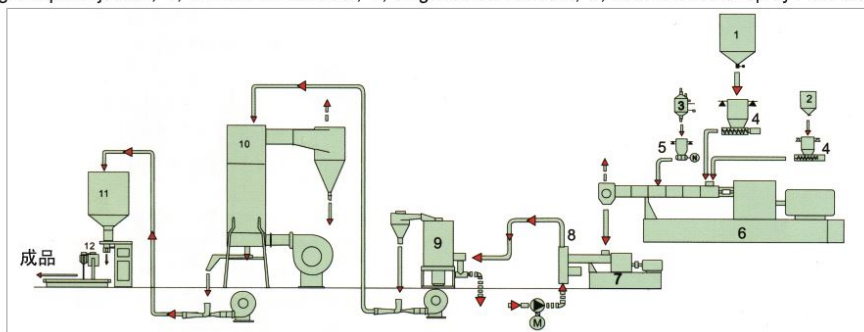
交联电缆料(XLPE)双阶造粒机组 Two Stage Extruders For XLPE

1, PE 料仓; 2, 料仓; 3, 液体储罐; 4, 失重喂料机; 5, 失重式计量泵; 6, 双螺杆主机; 7, 单螺杆主机; 8, 偏心水雾切粒机; 9, 离心脱水机;
10, 沸腾床; 11, 成品料仓; 12, 自动包装机;

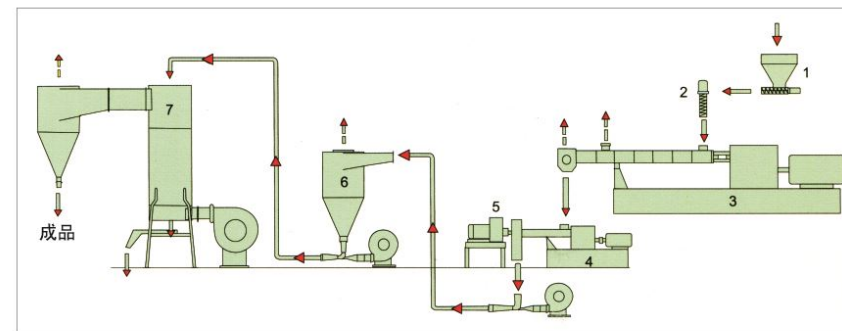
1, Silo for PE; 2, Silo; 3, Liquid Tank; 4, Loss Weight Feeder; 5, Loss Weight Liquid Injection; 6, Twin Screw Extruder; 7, Single Screw Extruder; 8, Eccentric Water-spray Pelletizer;
9, Centrifugal Dewaterer; 10, Boiling Bed; 11, Silo; 12, Automatic Packer.

适用于: 双阶式机组的另一应用范例, 与低压短流道机头、偏心水雾热切技术相结合, 使PE树脂、抗氧化剂、过氧化物交联剂等实现高效低温混合混炼, 避免预交联。

Applications:
This is another application of Tandem Line. Together with special low pressure and short channel die as well as eccentric die-face cutting technology, the tandem line is capable of effectively mixing/compounding PE resins, antioxidants, and peroxides etc. at a low temperature, to minimize premature, crosslinking of polyethylene.



双阶式风冷热切造粒机组 Two Stage Air-Cooling Extruders



1. 计量喂料机 2. 立式强制加料机 3. 双螺杆主机 4. 单螺杆主机
5. 风冷模面切粒机 6. 旋风分离器 7. 沸腾床
1, Metering Feeder; 2, Vertical Forcing Feeder; 3, Twin Screw Extruder;
4, Single Screw Extruder; 5, Air-Cooling Pelletizer; 6, Cyclone; 7. Boiling Bed;

特点: 将双螺杆高速、强混炼与单螺杆低速、低温、弱剪切特性相结合, 扬长避短, 相得益彰, 为当今热敏性、剪敏性物料高效配混改性的首选机型。
适用于: PVC电缆料、鞋底料、透明瓶料、医用料等; 低烟无卤或低卤阻燃电缆料; EVA屏蔽料; PE、EVA炭黑母粒等。

Features: Combine the high speed and extensive mixing of processing and the low speed, low temperature, and low shear of single screw processing;
Ideal for compounding of heat-and shear-sensitive materials

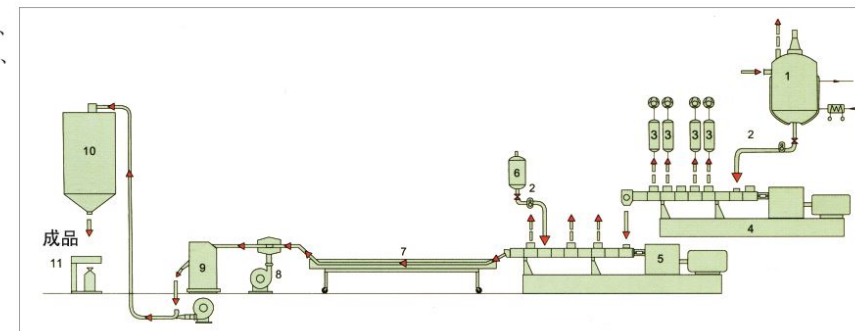
Applications: PVC compounds for cable, shoe sole, transparent container, and medical applications EVA shield cable compounds; Carbon black materbatches of PE, EVA, etc.

蒸发脱挥后处理双螺杆造粒机组 Twin Screw Extruders After Devolatilization

1. 反应釜 2. 计量喂料泵 3. 冷凝罐 4. 多级排气双螺杆主机 5. 双螺杆主机 6. 载体注入 7. 水槽 8. 吹干机 9. 切粒机 10. 成品料仓 11. 包装秤
1, Reactor; 2, Metering Feeder; 3, Condensator; 4, Twin screw extruder with multi-venting; 5, Twin Screw Extruder; 6, Carrier Injector; 7, Water Tank; 8, Air-knife;
9, Pelletizer; 10, Silo; 11, Packer;

适用于: CPE、CPP、CSPE、SBS、K树脂、EVA、PMMA、ABS、POM、PS、PC、顺丁橡胶等高分子材料大容量脱挥排气, 脱除未聚单体、低聚物或溶剂、蒸发浓缩、稳定化处理等。

Applications:
High-volume degassing/venting of unreacted monomers, oligomers, and solvents in polymerization post-processing of CPE, CPP, CSPE, CBS, K-resins, EVA, PMMA, ABS, POM, PS, PC, polybutadiene rubber, etc.



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- ◆ 用户回访制度化，及时反馈设备现场使用信息；
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- ◆ Inform the project processing status
- ◆ Insure the product designed in accordance with technical document

After-sale

- ◆ Provide installation, commissioning and training
- ◆ Offer spare parts
- ◆ Provide necessary technical support and update information

Service system